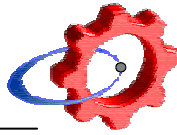




Laser pulsed heating – first experiments



Kovalenko's model *

Pulsed heating

- The surface layer is heated and as a consequence of the temperature rise it would expand in size
- However it is kept at fixed size by the rest of the metal which is cold, building up mechanical stress
- If the stress is less than the elastic limit then this temperature rise is safe and can be repeated indefinitely

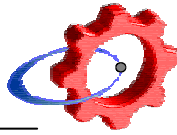
Surface breakup

- When the temperature increases above the “safe” limit, vacancies are created in the material and are “frozen in” when it cools down again
- More vacancies are created at each additional pulse
- When the total energy loss due to the number of vacancies accumulated is comparable to the vaporisation energy, the metal breaks apart

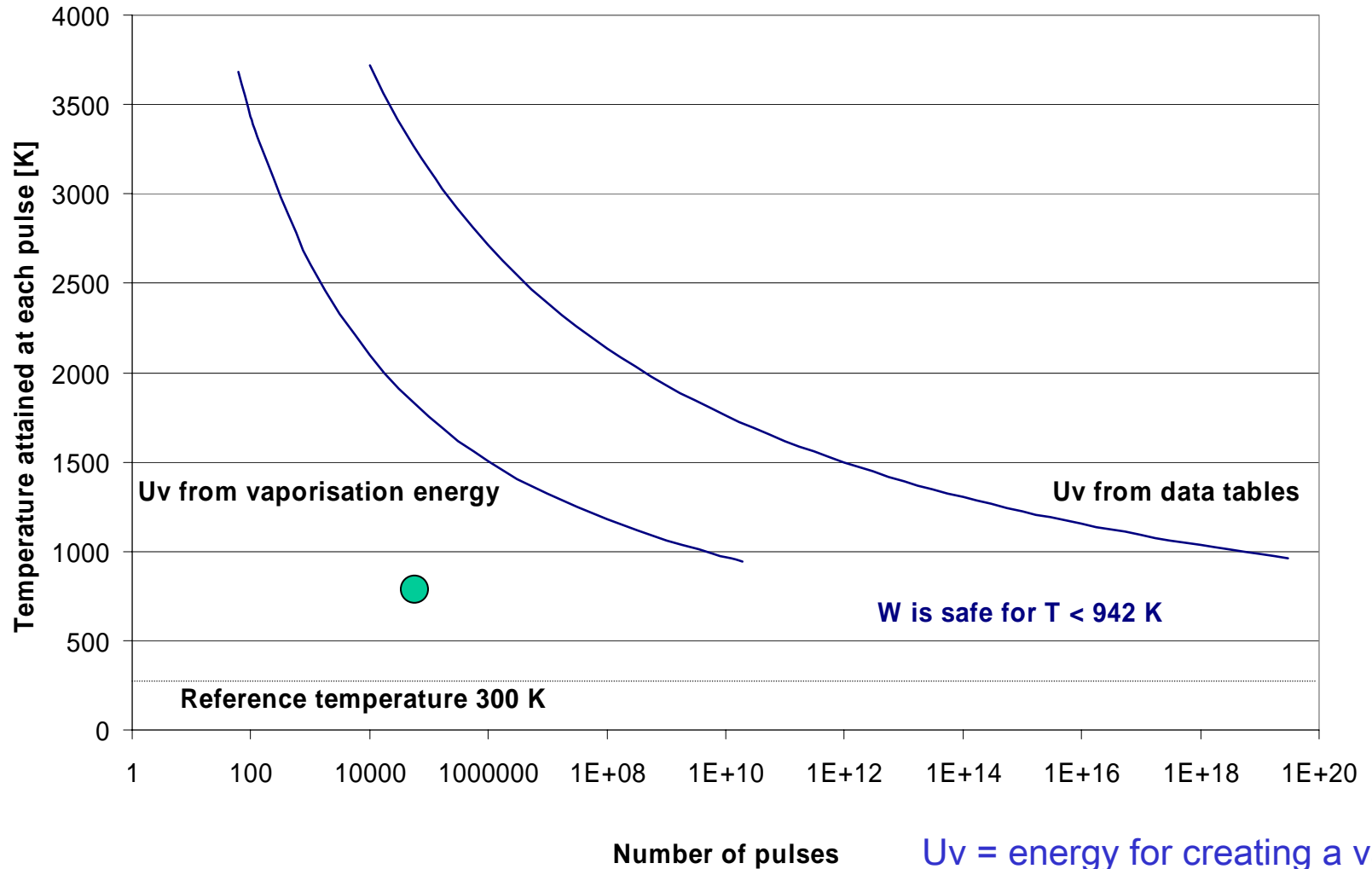
* *Physics of Heat Transfer and Electro-Vacuum Devices, chapter 7 (Pulsed Heating), translated by B. Podobedov*



Laser pulsed heating – first experiments

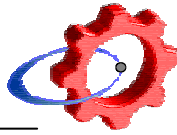


Calculations for tungsten

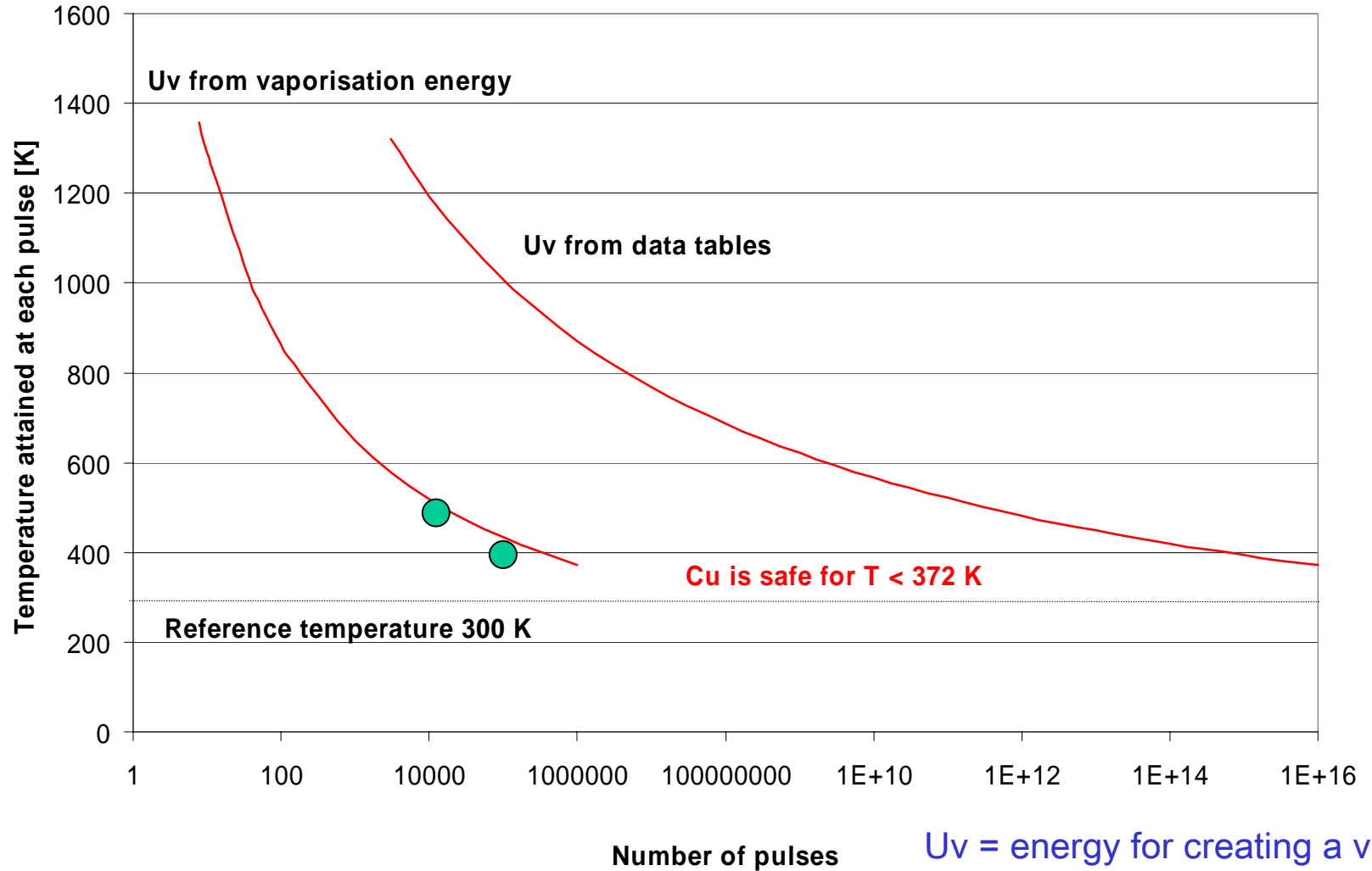




Laser pulsed heating – first experiments

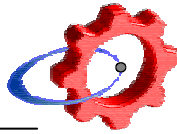


Calculations for copper





Laser pulsed heating – first experiments



Using an excimer laser to study pulsed heating

Reduction of lifetime

- Kovalenko's model says that a larger temperature rise reduces the number of pulses required to destroy the material
- CLIC note 52 / 1987:

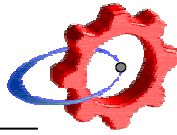
160 MV/m (0.69 MW/cm ²)	11.3 ns pulses	$\Delta T \approx 22K$
150 MV/m (0.61 MW/cm ²)	130 ns pulses	$\Delta T \approx 155K$

CLIC expected lifetime: ~ 3x10 ¹⁰ pulses
--

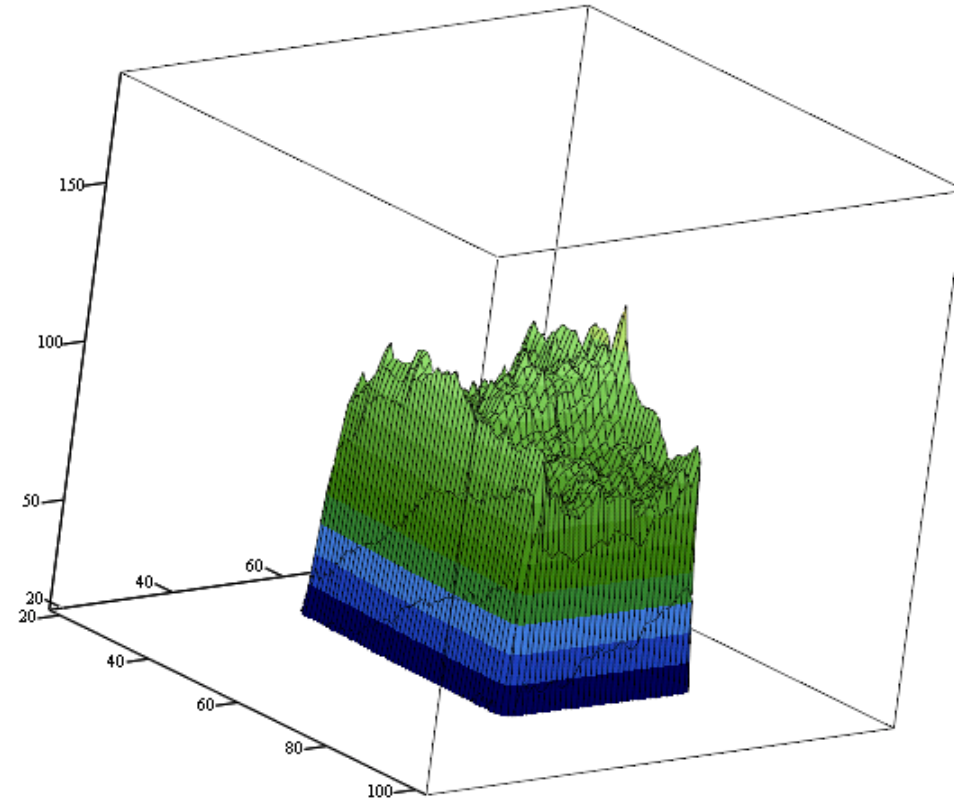
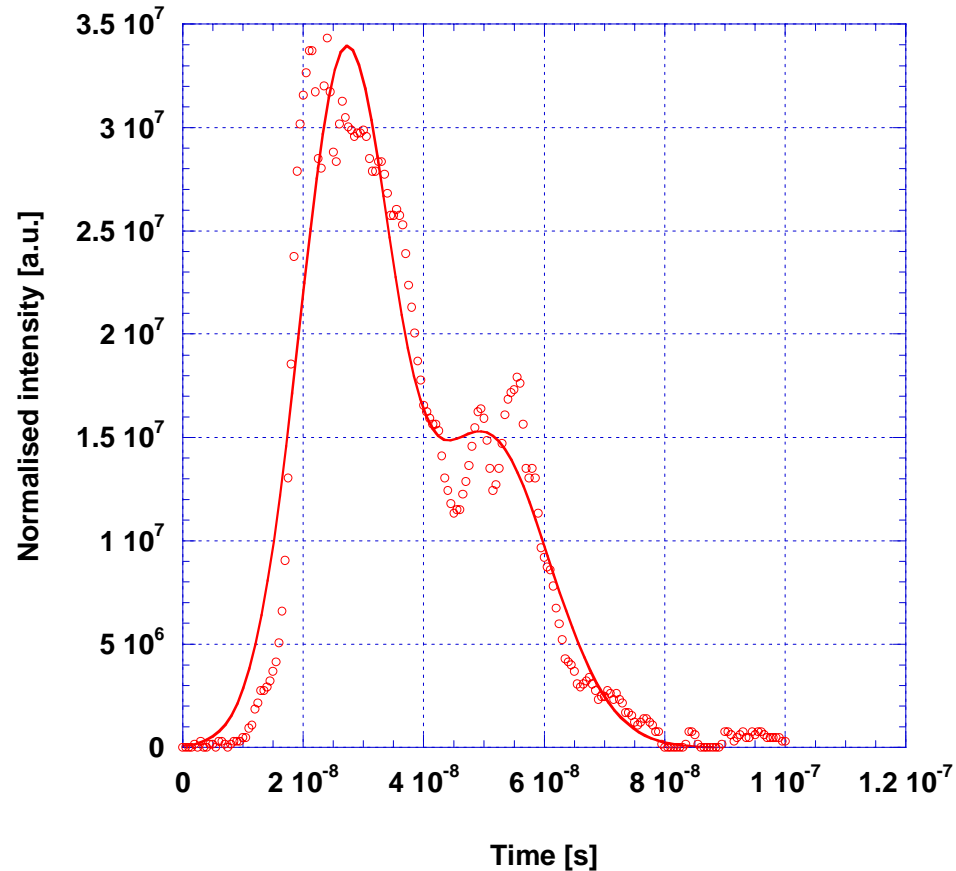
- SLAC: 8.5 MW, 120 μs pulses, $\Delta T = 120 K$ damages after 5.5x10⁷ pulses
- An UV pulsed laser of high power can deposit a much larger energy per pulse. UV light is absorbed at the very surface (penetration depth of a few nm)

Our excimer laser

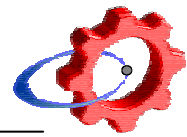
- 308 nm UV laser, pulses of ~30 ns, 25 mJ per pulse (after beam shaping)
- Energy densities up to 16 J/cm² are easily attained after focussing, resulting in more than 500 MW/cm²



Excimer laser 308 nm



Time profile and spatial energy distribution of the laser beam

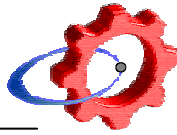


Excimer laser 308 nm

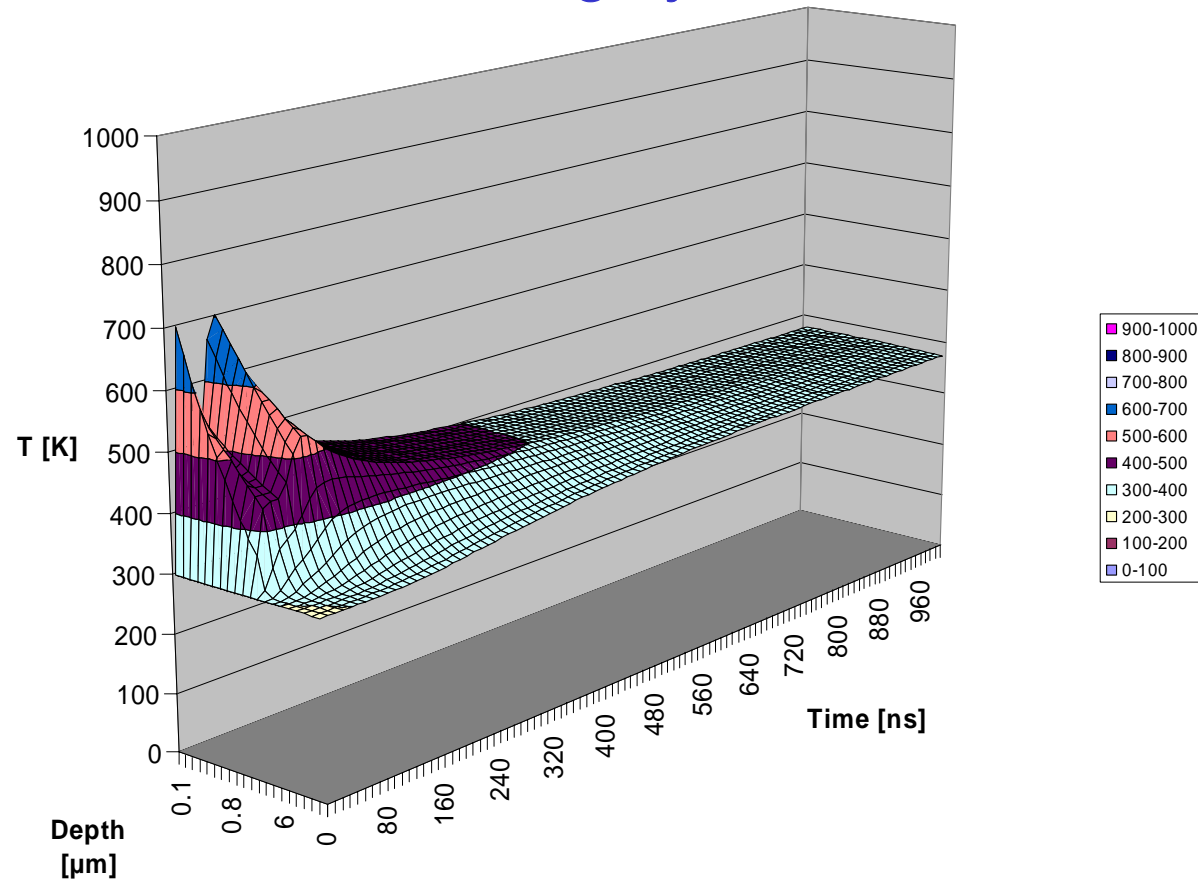




Laser pulsed heating – first experiments



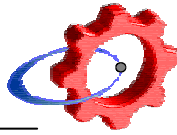
Simulation of surface heating by laser irradiation - W



Calculated temperature profile of tungsten ($1 \mu\text{m} + 10 \mu\text{m}$) at 0.5 J/cm^2



Laser pulsed heating – first experiments



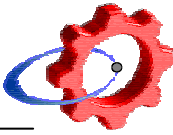
Experiments on W and Cu

Tungsten

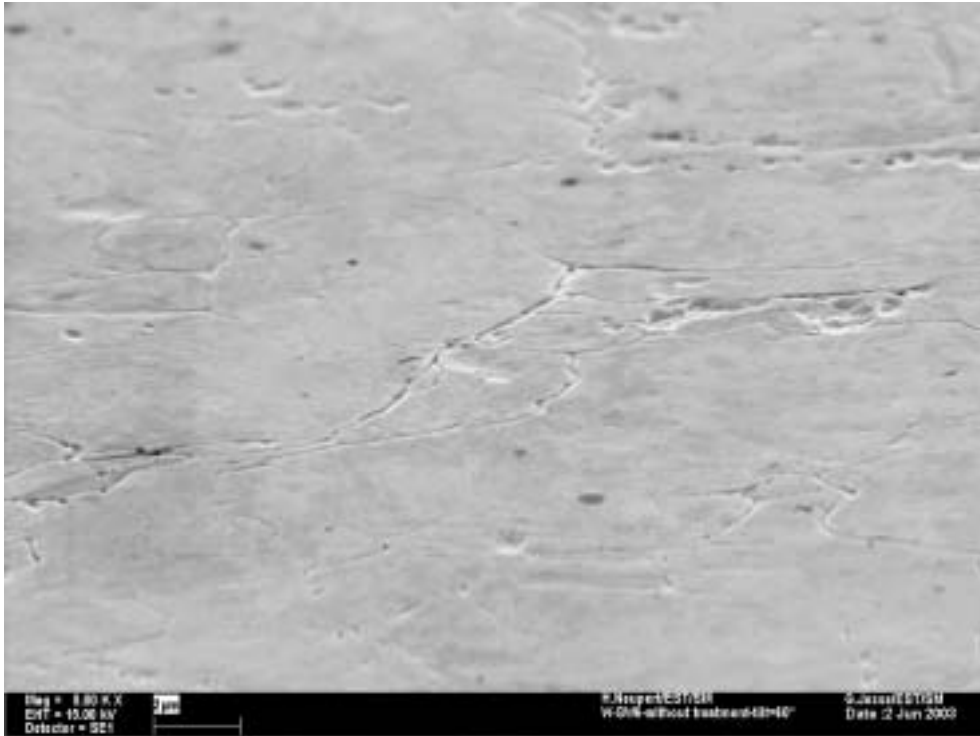
- Goodfellow 0.5 mm sheet treated at 0.5 J/cm² for 1200, 12000, 36000 and 120000 shots in air
- Plansee ground iris treated at 0.5 J/cm² for 120, 1200, 12000, 120000 shots in argon

Copper

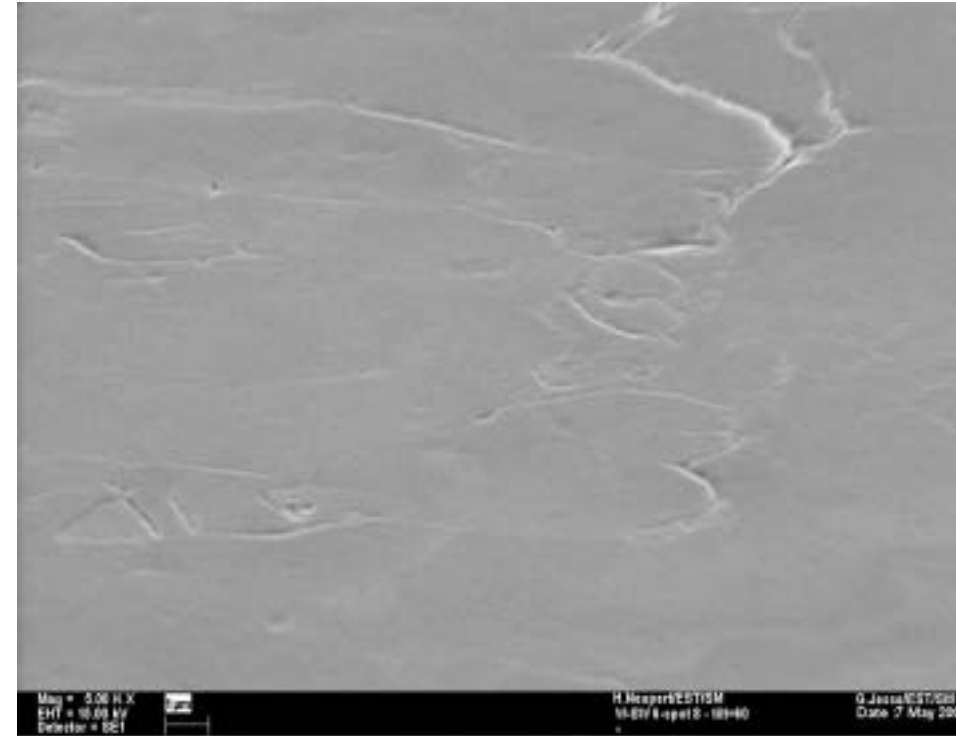
- Diamond turned iris treated at 0.5, 0.2, 0.1 J/cm² for 120, 1200, 12000, 120000 shots in argon



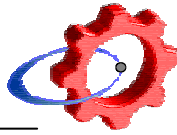
W sheet at $0.5 \text{ J/cm}^2 \approx 700 \text{ K}$



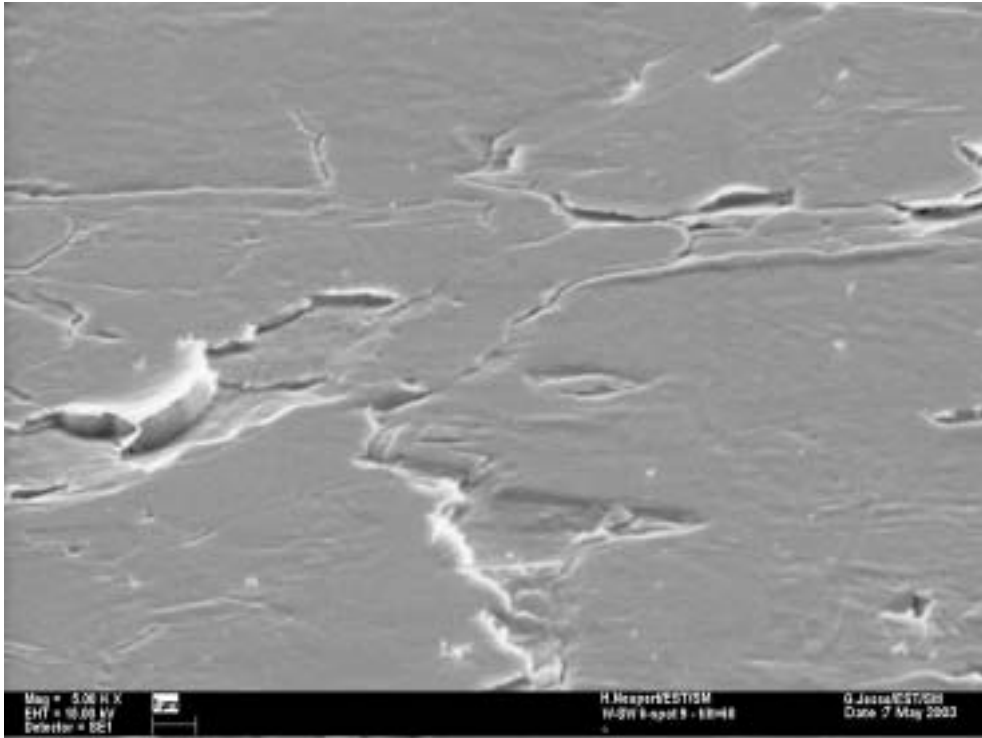
As received



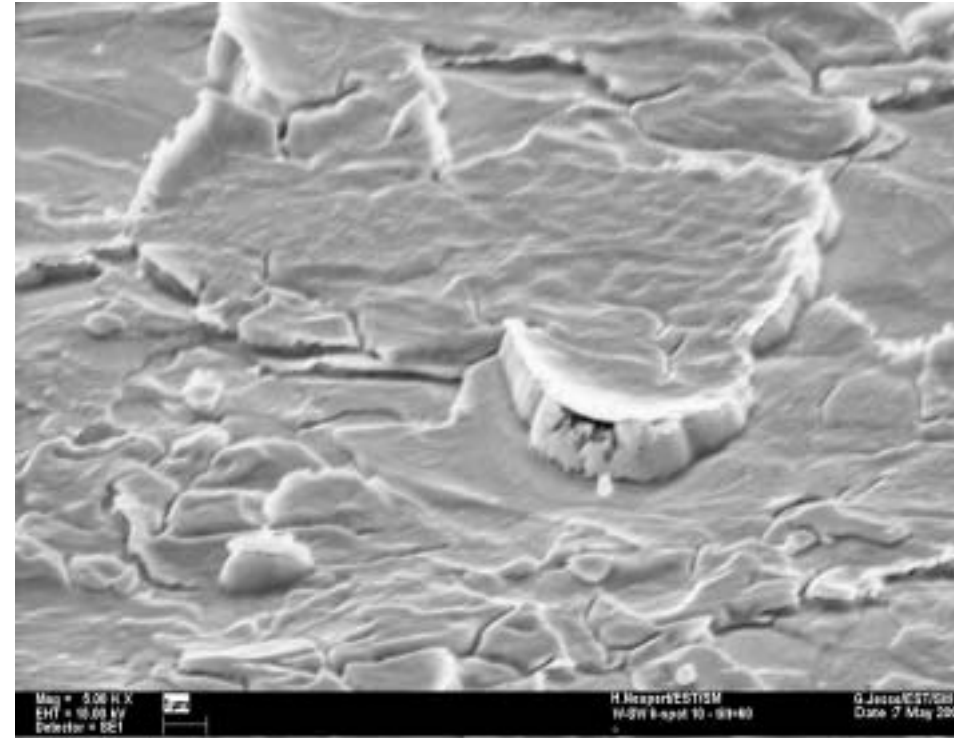
After 12000 shots



W sheet at $0.5 \text{ J/cm}^2 \approx 700 \text{ K}$

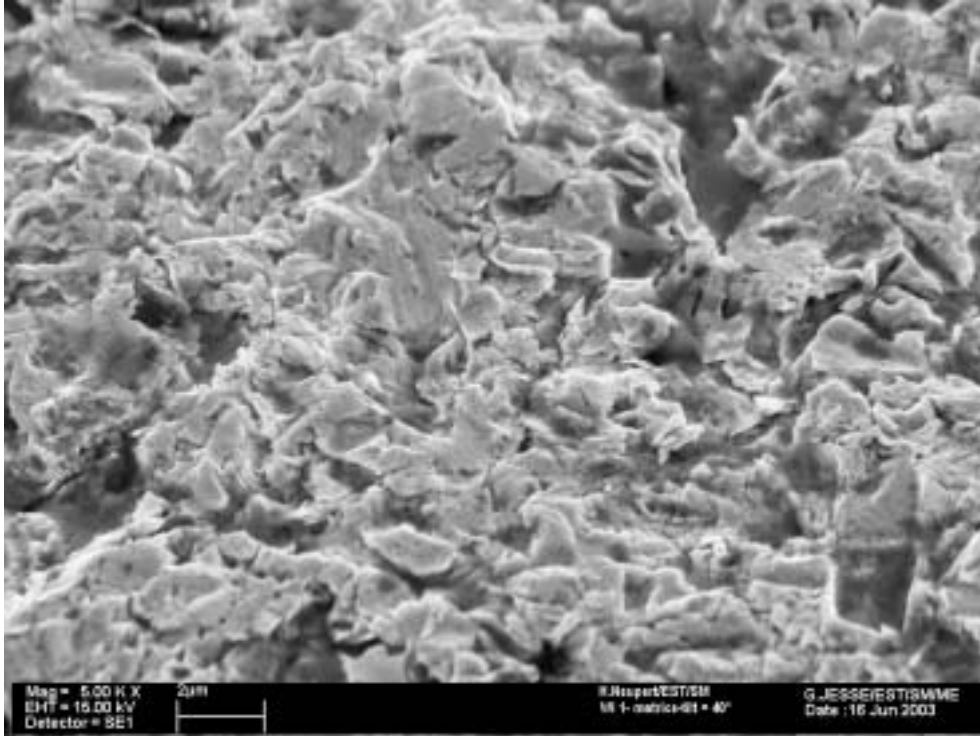


After 36000 shots

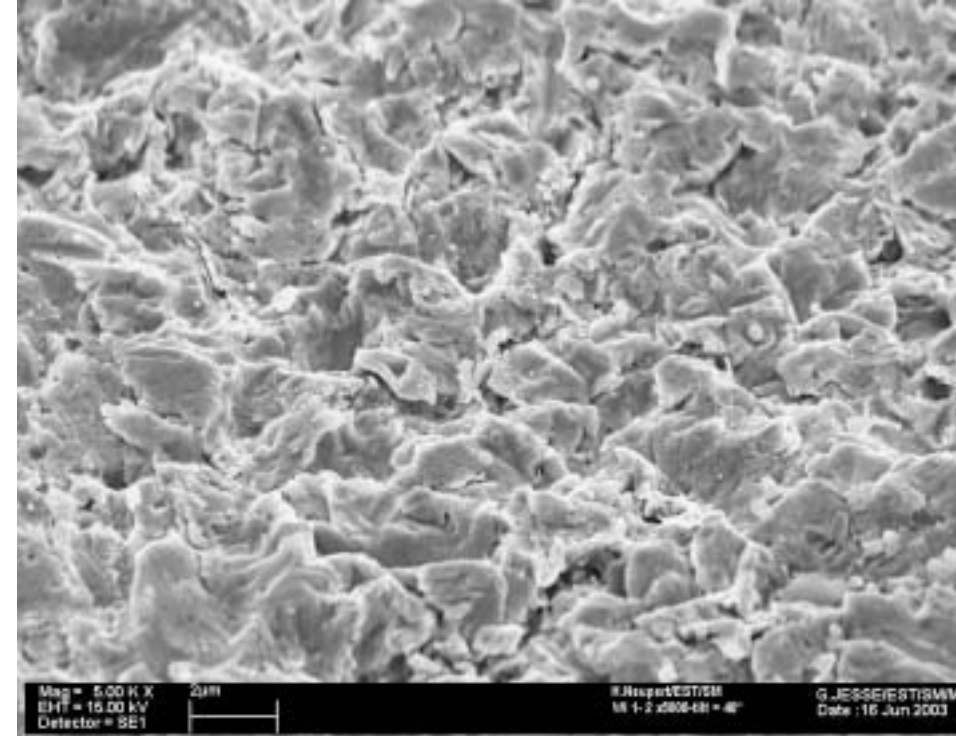


After 120000 shots

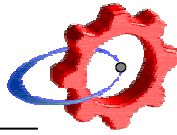
W iris at $0.5 \text{ J/cm}^2 \approx 700 \text{ K}$



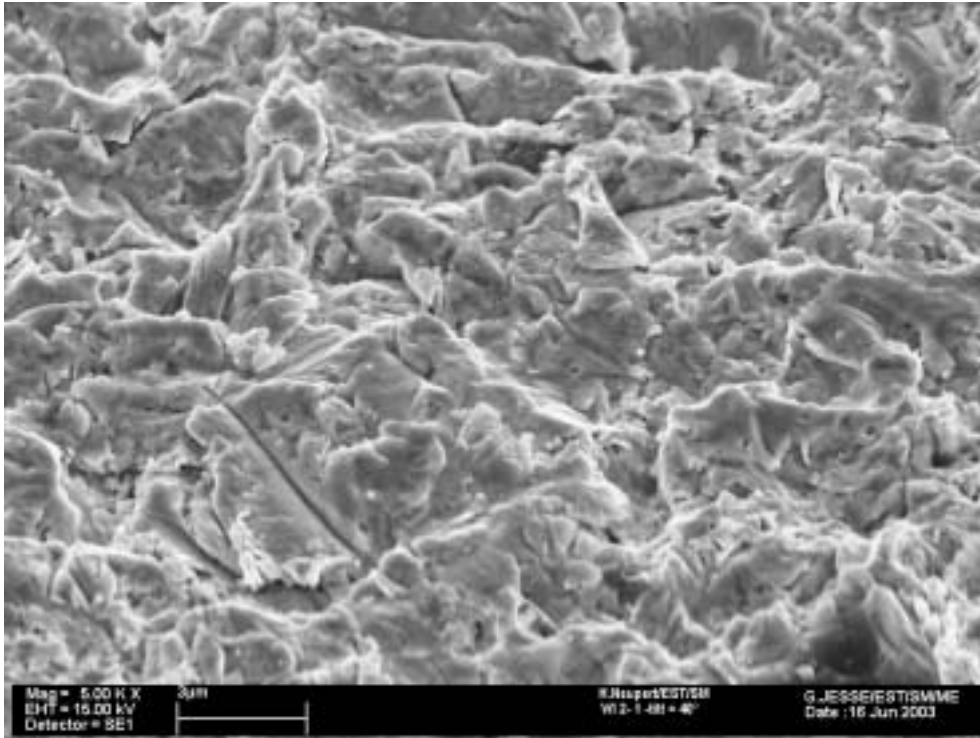
As received



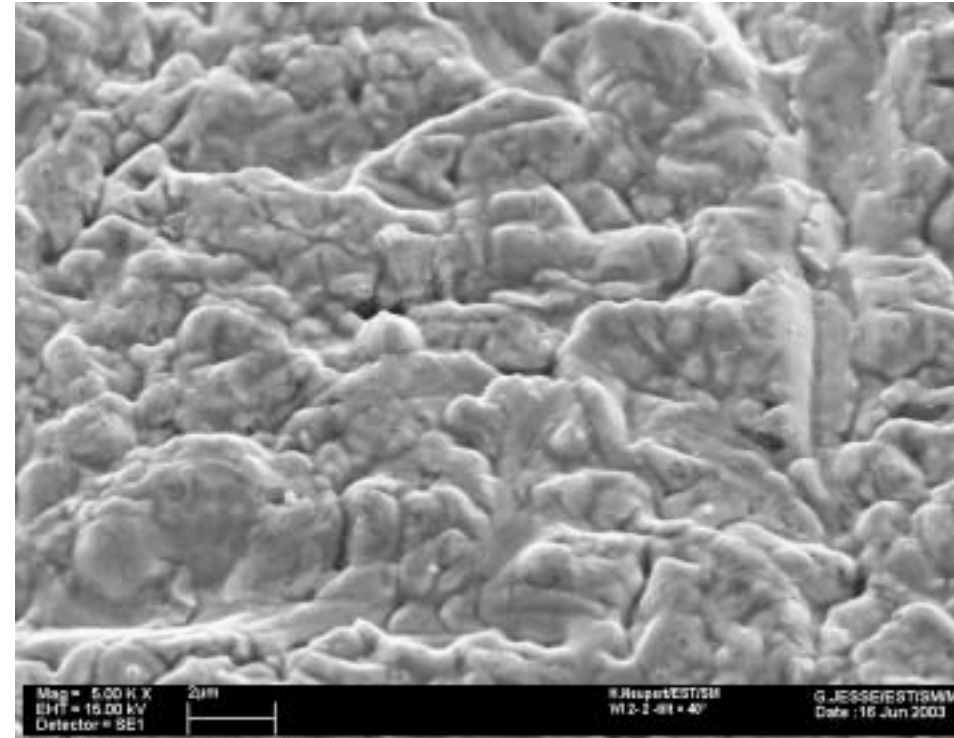
After 1200 shots



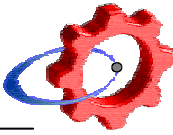
W iris at $0.5 \text{ J/cm}^2 \approx 700 \text{ K}$



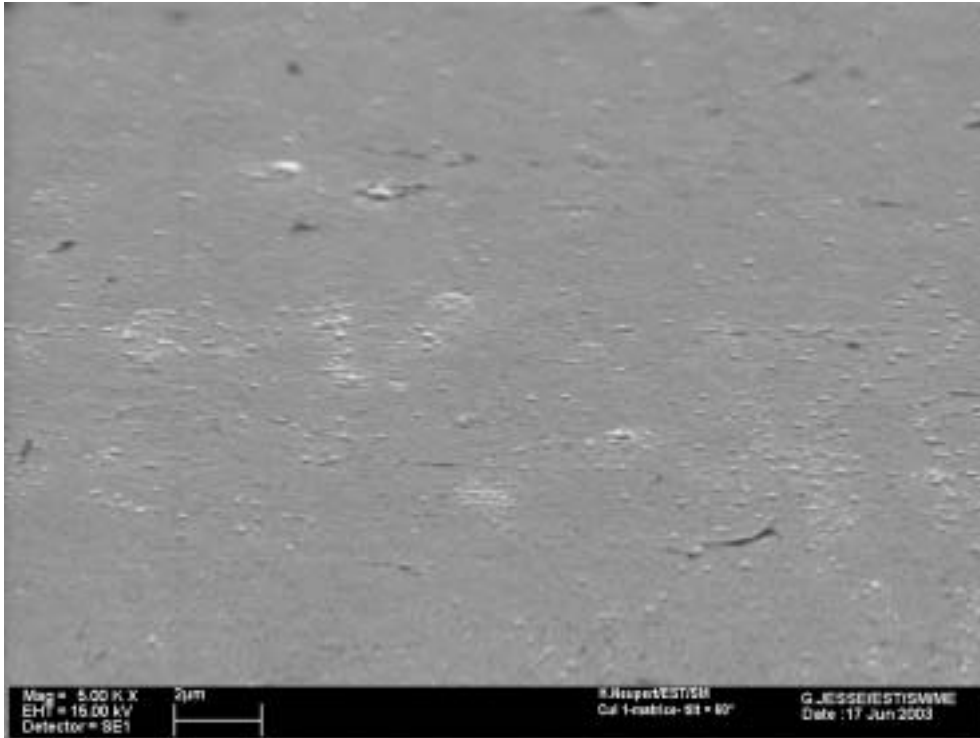
After 12000 shots



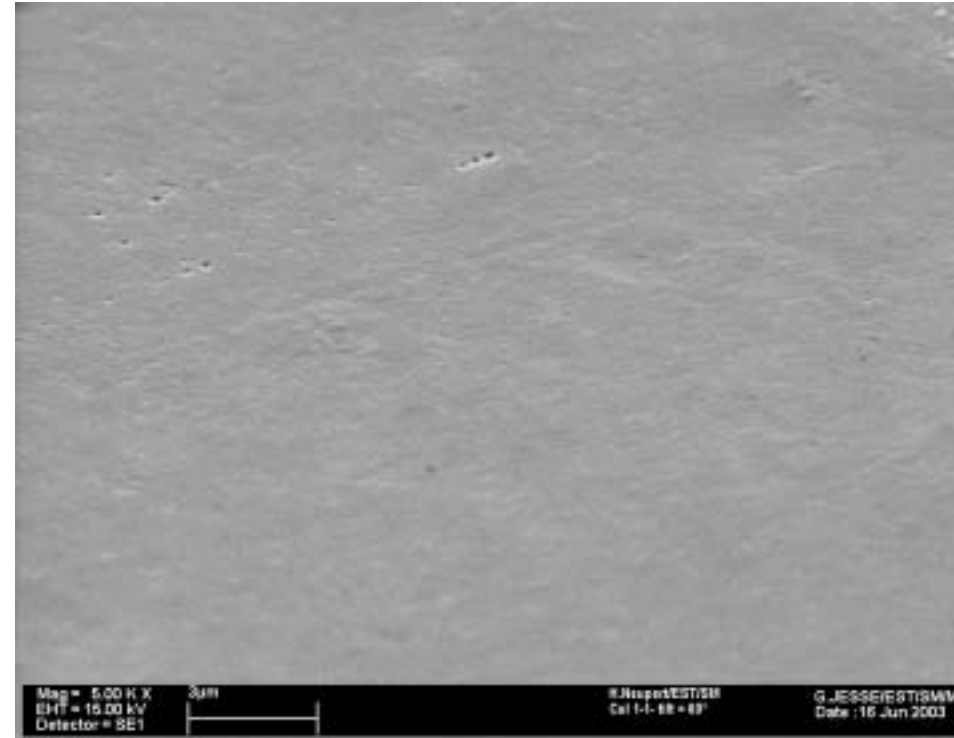
After 120000 shots



Cu iris at $0.5 \text{ J/cm}^2 \approx 500 \text{ K}$

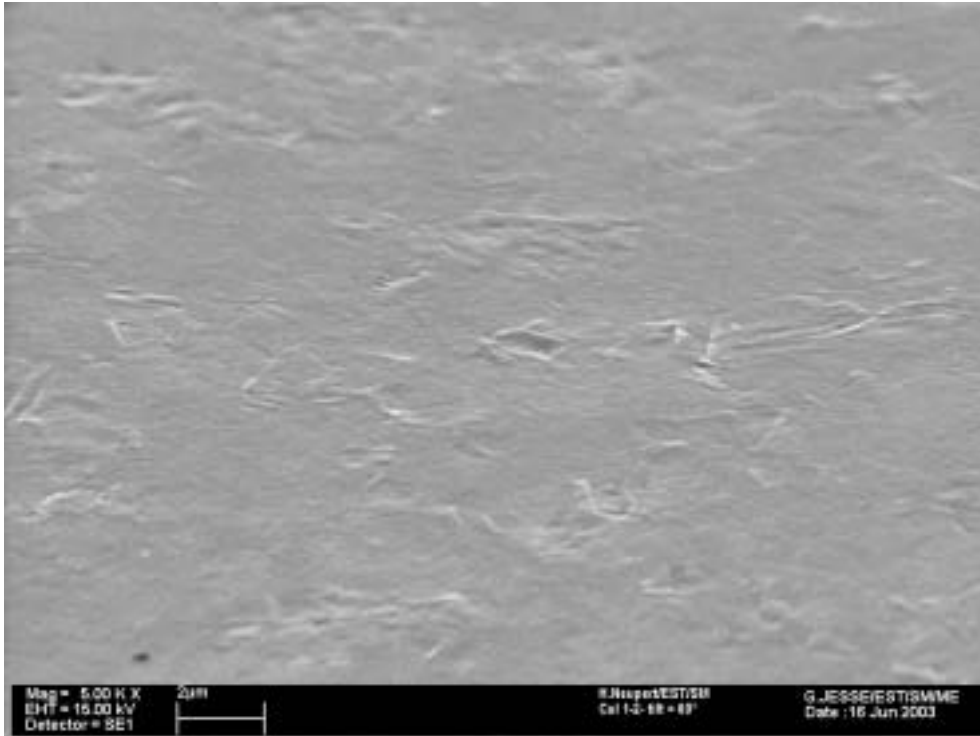


As received

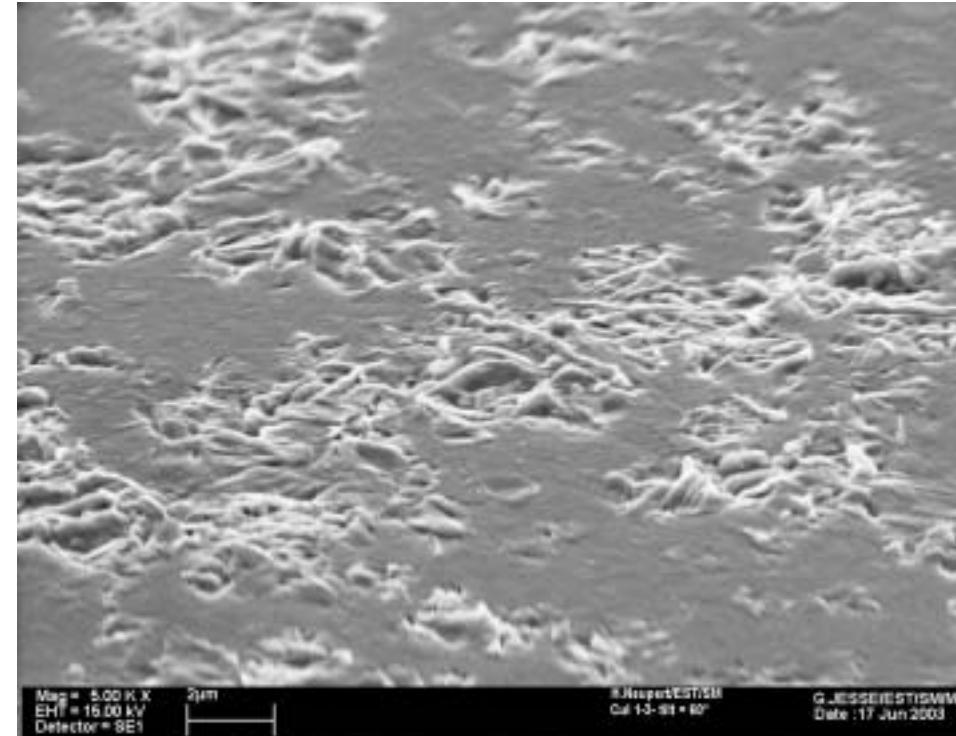


After 120 shots

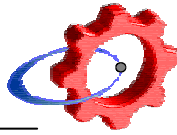
Cu iris at $0.5 \text{ J/cm}^2 \approx 500 \text{ K}$



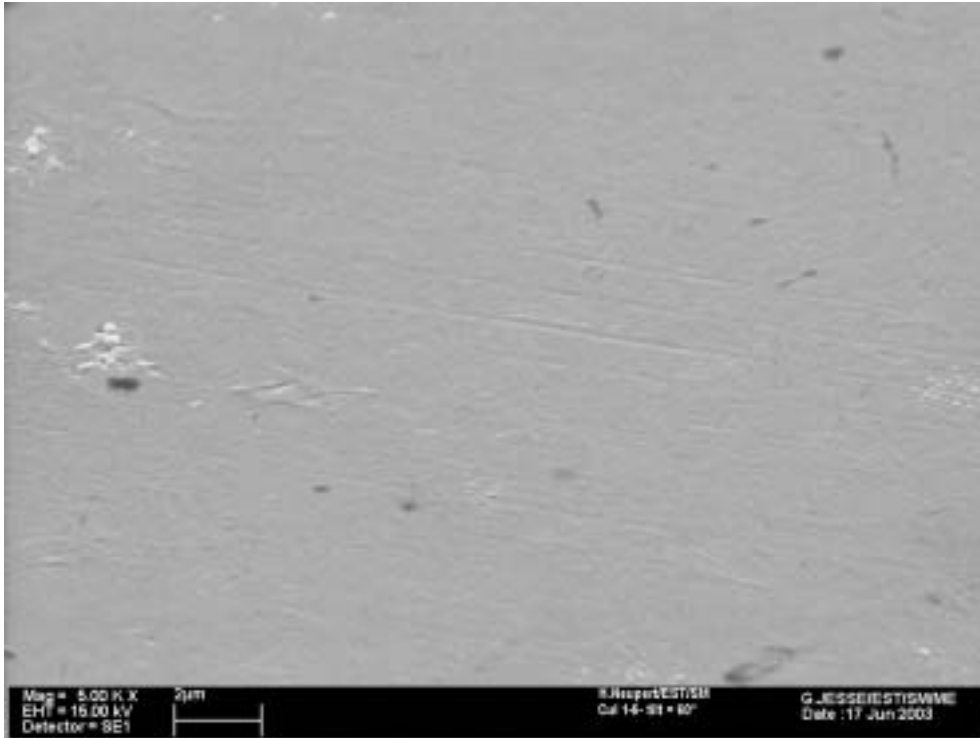
After 1200 shots



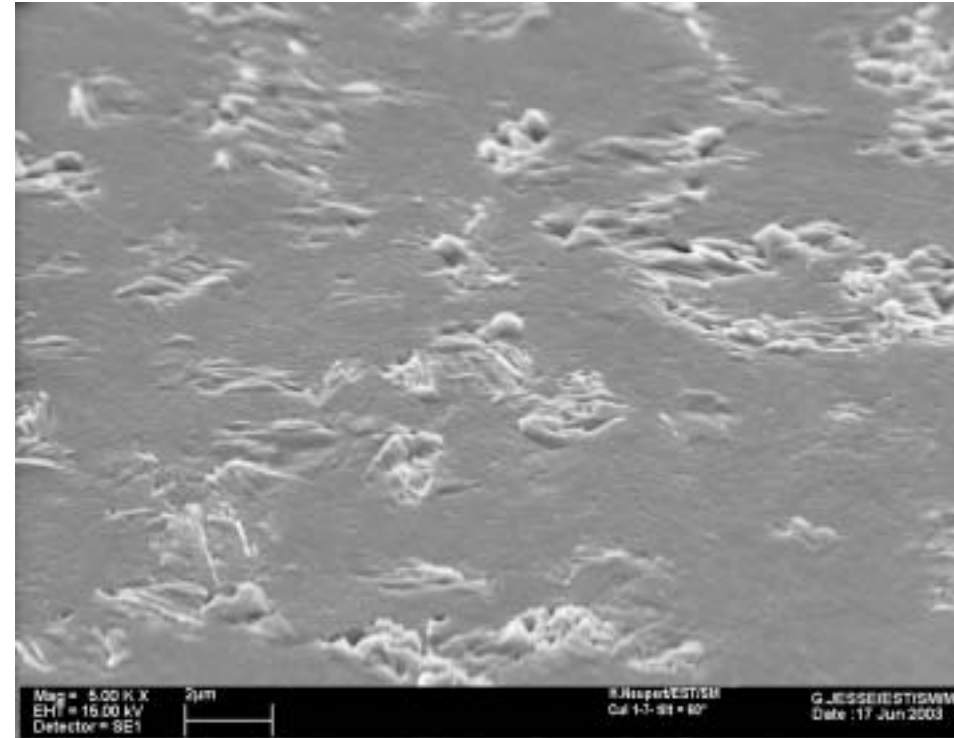
After 12000 shots



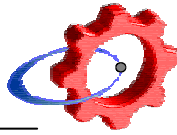
Cu iris at $0.2 \text{ J/cm}^2 \approx 400 \text{ K}$



After 12000 shots



After 120000 shots



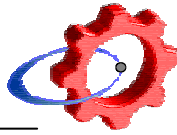
Conclusions

Tungsten

- Exfoliation of the sheet after 36000 shots at 0.5 J/cm²
- Ground iris too rough to draw any conclusion

Copper

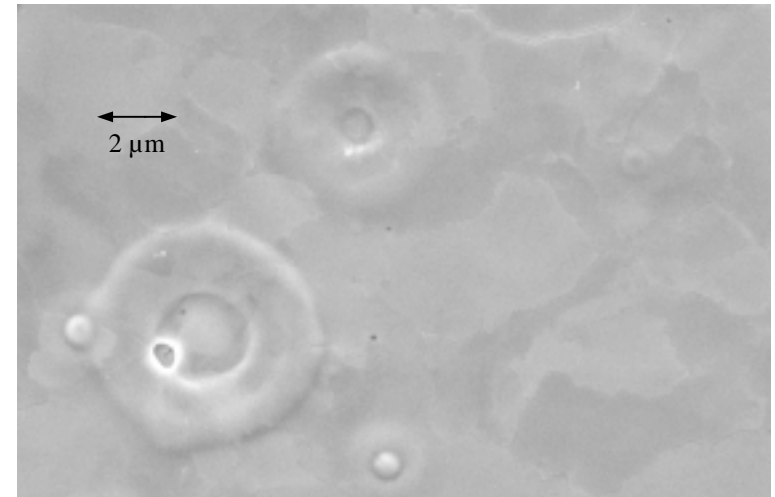
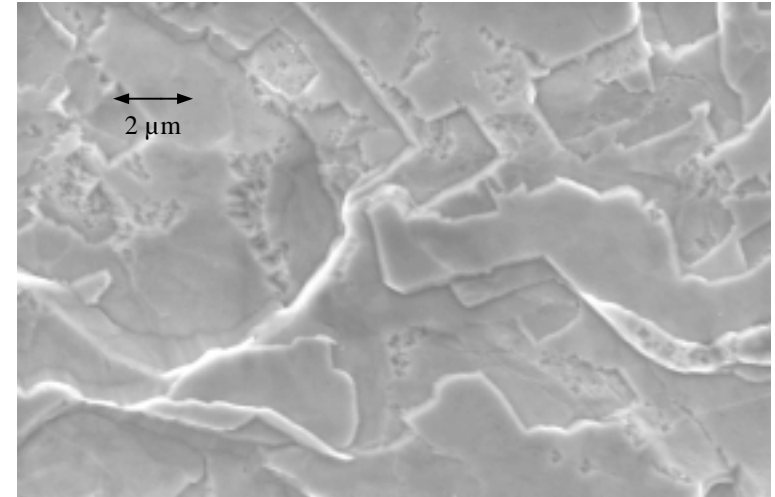
- Surface break-up “in agreement” with Kovalenko’s model
- Further experiments are needed, in order to make a prediction for the 3×10^{10} pulses foreseen for the CLIC lifetime
- Is it possible to “cure” the vacancies created?



Projet CLIC: traitements laser

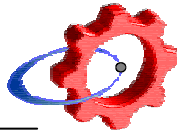
- La surface peut être amenée bien au delà du point de fusion par l'énergie de la lumière UV (308 nm) d'un laser excimère
- Lissage testé
- Résistance aux chocs thermo-mécaniques répétés testée courant 2003

Lissage par laser (2 J/cm^2) du tungstène (faisceau non uniforme)

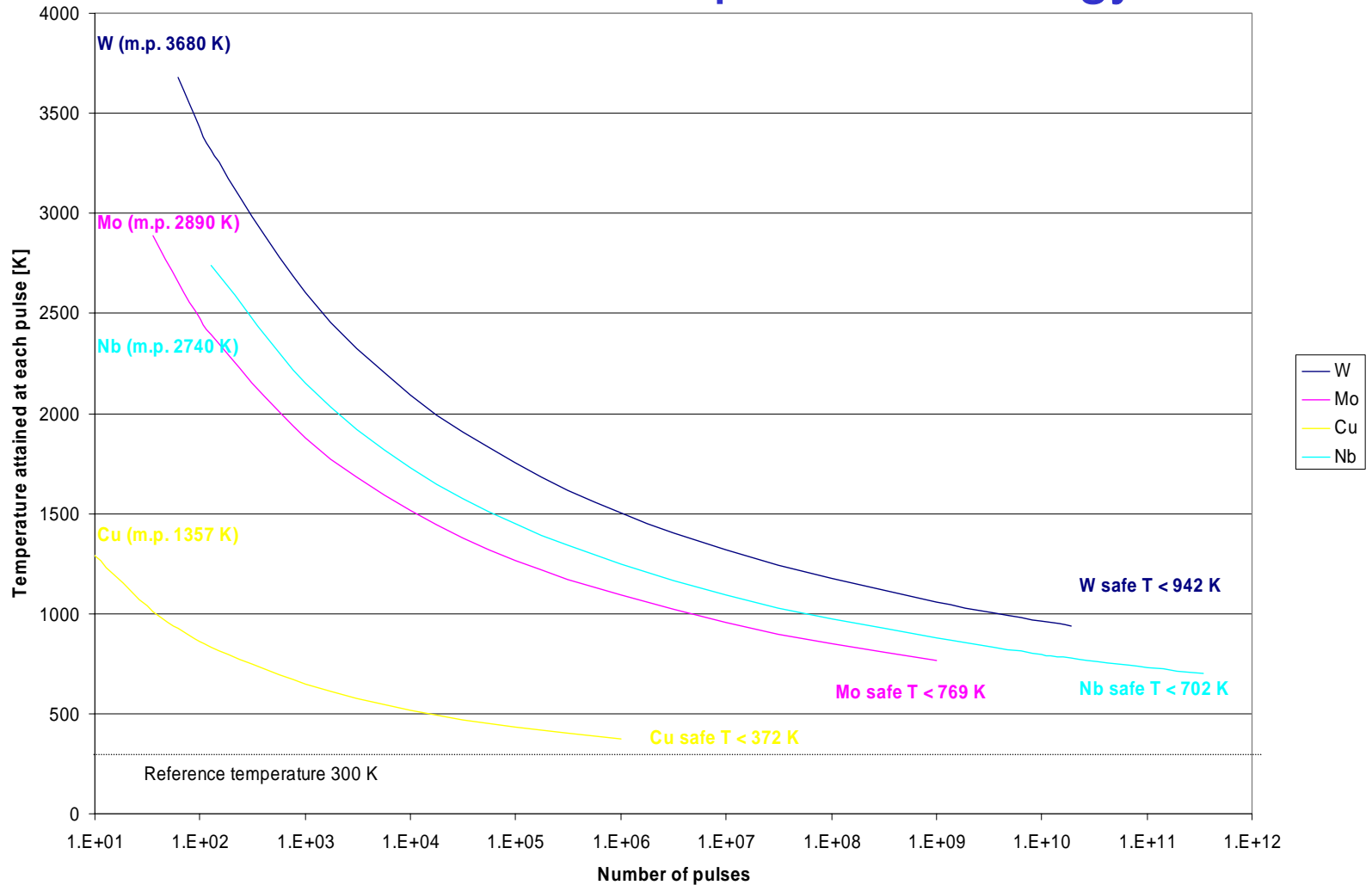




Laser pulsed heating – first experiments

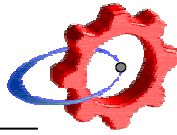


Calculations with vaporisation energy





Laser pulsed heating – first experiments



Calculations from data tables

