### **The CLIC Decelerator**

**Beam Dynamics studies** 

E. Adli, CERN AB/ABP / UiO December 7, 2007

### What are we talking about?



### The goal of the CLIC decelerator

Producing the correct power for accelerating structures, timely and uniformly along the decelerator, while achieving a high extraction efficiency

- Uniform power production implies that the beam must be transported to the end with very small losses
- Beam dynamics depends on the same parameters as power output and efficiency → Beam stability deeply interweaved with power extraction

### Outline

- 1. Longitudinal wakes and power extraction
- 2. Transverse single particle dynamics ...and linking 1. and 2.
- 3. PETS transverse wakes and break down
- 4. Machine misalignments and tolerances
- 5. Conclusions and outlooks

### Model and setup

- The decelerator lattice:
  - FODO cells with PETS (some empty "slots")



- Reference: decelerator station #26
- PETS wake fields are modeled as "sausage fields" traveling out of the PETS with a group velocity



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- Longitudinal monopole wake (decelerates the beam)
- Transverse dipole wake (vertical kicks)
- All lattice elements can be offset or tilted
- Beam: a sliced beam model is use; n<sub>bunches</sub> > bunches needed to reach steady-state in energy
  - We assume a well-matched beam, with  $\varepsilon_{N}$ =150  $\mu$ m
  - Initial beam can be offset or jittered

### Longitudinal wakes and power extraction

### The effect of deceleration – in one slide



Power extracted from beam (ss)

 $P \approx (1/4) I^2 L_{pets}^2 F(\sigma)^2 (R'/Q) \omega_b / v_g$ 

Power extraction efficiency (ss)

$$\eta = E_{in}/E_{ext} = PN_{PETS} / IE/e$$

### **Symbol definitions + some parameters**

#### (for reference)

Symbol	Example value	Description	
$\lambda_L = \frac{c}{f_L}$	25.00 mm	Longitudinal mode wavelength $(11.99GHz)$	
$\beta_L$	0.459	Normalized longitudinal group velocity	
R'/Q	2222.0 $Linac - \Omega/m$	Impedance [linac-convention] (the value in circuit-ohms is half)	
a	11.5 mm	PETS half-aperature	
$\{\omega_{Ti}, \lambda_{Ti}, \theta_{Ti}, \beta_{Ti}\}$		Transverse mode parameters	
$d = \frac{c}{f_b}$	$25.00 \ mm$	Bunch distance	
P	$135.0 \; MW$	PETS power production, ss	
$N_{PETS}$	1372	Number of PETS per drive beam sector	
q	7.9nC	Bunch charge	
Ι	95.3 A	Current	
E	2.4  GeV	Initial beam energy	
Ė	0.24  GeV	Final miminum energy	
$S = \frac{E - \dot{E}}{E}$	0.90	Maximum final energy spread, ss	
$\Delta \hat{E}=e\hat{U}$	1.54 MV	Maximum deceleration voltage ( $\check{E} = E - N\Delta \hat{E}$ )	
$\langle U \rangle = \frac{P}{T}$		Average deceleration voltage $(P = \langle U \rangle I)$	
$\eta = \frac{PN_{PETS}}{EI} = \frac{<\!U\!>}{\hat{U}}S$	84.8 %	Power Extraction Efficiency coefficient, ss	
$\sigma_z$	1mm	Bunch rms length	
$F(\sigma_z)$	96.9~%	Bunch form factor	
$L_{PETS}$	0.2314 m	PETS active length $(37 \times 6.253mm)$	
$L_{UNIT}$	0.938 m	One unit length (FODO half-length)	
$\varepsilon_N$	$150 \mu m$	Normalized emittance	
r		3- $\sigma$ beam envelope (90% envelope if 100 machines)	
rc		centroid beam envelope (90% envelope if 100 machines)	
$r_{ad}$	3.3mm	3- $\sigma$ envelope, resuling from adiabatic undamping alone (perfect beam and machine)	

### **PETS** energy extraction



### Extraction efficiency: η

 $\eta = E_{in}/E_{ext}$ : steady state power extraction efficiency



what we want: the maximum voltage Û as close to
the average voltage <U> as possible (for a point like bunches: <U> = Û and η = S )

#### Extraction efficiency: TBL case and CLIC case

What is the extraction efficiency,  $\eta$ ?



For CLIC:  $n_{ss} = (L_{PETS}/d)(1-\beta_g)/\beta_g = 11 \rightarrow sb significant$ Particle energy distribution of a bunch (steady-state) Weigth Energy

SB has shifted point of most dec. particle. Û relatively larger and therefore also E (for a

0

relative pos [um]

2000

3000

1000

Practical implications if sb is significant :

-1000

• 
$$\eta = SF(\lambda)\eta_{dist} < SF(\lambda)$$

-2000

• For a given S,  $E = \Delta \hat{E} N/S$ , where  $\Delta \hat{E}$  must be found PLACET routines

### Detuning

The effect of single-bunch wake can be compensated by detuning the longitudinal mode frequency



(not most recent parameters)

#### Efficiency "corrected" with detuning, and increases towards $\eta = SF(\lambda)$



(not most recent parameters)

### Detuning

#### However, beam stability shown to be significantly worse due to more coherent wake build-up



### **Summary: power parameters**

#### Dependences:

Parameters of interest for power production

P	$135 \ \mathrm{MW}$	PETS steady state power output
E	$2.4 \mathrm{GeV}$	Initial beam energy
S	90.0 %	Max. final energy spread
Ι	95 A	Current
$L_{PETS}$	$0.23 \mathrm{~m}$	PETS length
$\eta$	85 %	Power Extraction Efficiency coefficient
$\lambda_L$	$25.0 \ mm$	Longitudinal mode wavelength (detuning)

(list not exhaustive, e.g.  $\sigma_z$ , F ... )

7 parameters. Various dependencies leaves only 4 free parameters.

E.g. if we choose  $P, S, L_{PETS}, \lambda_L$  then I, E and  $\eta$  is given.

Or, if we choose  $P, S, E, \eta = \eta_{max}$  then  $I, L_{PETS}$  and  $\lambda_L$  is given.

- This can now be used to study the effect of changes parameter variation to the beam
- But first: some single particle dynamics to link power extraction to transverse dynamics

### Power: the effect of discrete charge

- Model dependent "problem"?
- Calculated extracted Power doesn't follow P∞L<sup>2</sup><sub>PETS</sub> but has an overlying oscillation
- Comes from the hard-edge PETS model where bunches are chopped out



$$(n/2)\lambda(1-\beta_g)/\beta_g$$

$l_{PETS}[cm]$	$E_0[GeV]$	I[A]	$\eta$ [%]
23.3	2.35	93.4	84.9
$23.3 {+} 0.1$	2.35	92.6	85.6
23.3 - 0.1	2.35	94.2	84.2

#### Ultimate effect:

+/-1  $\sigma_z$  in L<sub>PETS</sub> has a huge impact on power extraction efficiency (~ impact as detuning)

This effect can be reproduced by 10 short lines of code





Questions: is this a REAL effect to take into account, or not? Effect will be "smeared out", but maybe still there?

### **Single particle dynamics**

(beam dynamics ignoring transverse wakes)

### Single particle dynamics - I

#### **FODO** focusing

- Constant FODO phase-advance for the most decelerated particles
- Least decelerated particles will have a larger phase-advance, and beta (but still be focused)

$$\sin \phi/2 = L/2f \Rightarrow \sin \phi/2 \propto 1/p$$

$$\Rightarrow \frac{\sin 90/2}{\sin \tilde{\phi}/2} = \frac{2.4}{0.24} \Rightarrow \sin \phi/2 = \frac{1}{10} (\frac{1}{2}\sqrt{2}) \Rightarrow \check{\phi} = 8^{\circ}$$

#### Adiabatic undamping

 Most decelerated particles will be have emittance growth due to adiabatic undamping

$$y' = y'_0(\frac{1}{1+\delta}), \delta = -\frac{\Delta \hat{E}}{E}$$

$$\varepsilon_1 = \frac{E_0}{E_1} \varepsilon_0$$





### Single particle dynamics - II



### **RF** kicks



Gauss' laws gives the kick at entrance and exit :

$$\Rightarrow \Delta y' = \frac{e}{E} \int E_y ds = \frac{e}{E} \frac{g}{2} \frac{y}{l} l = \frac{g[V/m]}{2E[V]} t$$

Opposite sign, so cancels to first order :

$$\left[\begin{array}{c}y\\y'\end{array}\right] = \left[\begin{array}{cc}(1+AL) & L\\-A^2L & (1-AL)\end{array}\right] \left[\begin{array}{c}y\\y'\end{array}\right]_0, A = \frac{g[V/m]}{2E[V]}$$

 $\rightarrow$  Effect very small for our parameters

### **Chromatic effects**

The chromatic effects due to the huge energy spread (spread in phase-advance) leads to complete dilution of the phase space



• Together with huge spread  $\rightarrow$  challenges for instrumentation?

### Metric: 3-sigma beam envelope

- Requirement: transport along the whole lattice with very small losses
- Metric: 3-sigma beam envelope, r
- r : Worst macro particle drives envelope, along lattice, for 90 out of 100 worst machines (if applicable)
- A significant part of the beam envelope increase along the lattice comes from the ad. undamping alone. It is therefore useful to define the 3-sigma envelope for a perfect machine and perfect beam, r<sub>ad</sub>



### Variation in current and energy

What happens if the incoming current/energy varies by some percent (everything else kept the same)?



## Initial energy spread

- What is the main effects of initial uncorrelated energy spread?
- No direct impact on power production
- Energy spread due to deceleration will in any case be much larger
- However, there is some impact on beam stability
  - Can scale down lattice → least decelerated particles even higher beta → reaches single particle envelope of most decelerated particles at ~few percent energy increase
  - After that, energy can be increased to avoid envelope increase, at the cost of extraction efficiency



$$E = E_0 + 3\sigma_E$$

The extraction efficiency goes as 1 / E, so

$$\eta \propto 1/E = 1/(E_0 + 3\sigma_E)$$

giving

$$\frac{\eta}{\eta_0} = \frac{E_0}{E_0 + 3\sigma_E} = \frac{1}{1 + 3\sigma_E/E_0} \approx 1 - 3\frac{\sigma_E}{E_0}$$



 $\rightarrow$  initial uncorrelated energy spread of more than ~1%  $\sigma$  is bad!

# Putting it together Power extraction and beam envelope

### **Example 1: Drive Beam energy**

What happens in the Decelerator if we change the Drive Beam energy by a factor  $E=cE_0$ ? We want to keep  $P=P_0$  (WDS power stays the same), and  $\eta=\eta_0$  (don't want to compromise extraction efficiency)

We have the relations: 
$$P \propto I^2 L_{PETS}^2(\frac{R'}{Q}\frac{1}{\beta_g})$$
  $\eta = \frac{PN}{IE/e} \propto \frac{IL_{PETS}^2(\frac{R'}{Q}\frac{1}{\beta_g})}{E}$ 

Implying for 
$$\boldsymbol{E}=\boldsymbol{c}\boldsymbol{E}_{\boldsymbol{0}}, \boldsymbol{P}=\boldsymbol{P}_{\boldsymbol{0}} \text{ and } \boldsymbol{\eta}=\boldsymbol{\eta}_{\boldsymbol{0}}$$
:  $I = \frac{I_0}{c}$   $L_{PETS}^2(\frac{R'}{Q}\frac{1}{\beta_g}) = c^2 L_{PETS,0}^2(\frac{R'}{Q}\frac{1}{\beta_g})_0$   
The effect on  $\mathbf{r}_{ad}$ :  $\frac{r_{ad}}{r_{ad,0}} = \sqrt{\frac{E_0}{E}} = \frac{1}{\sqrt{c}}$ 

Increasing E gives also additional positive effects due to both:

• Higher beam rigidity

Smaller wake

To quantify this, we run simulations with realistic errors and transverse wakes included

**Results:** 
$$E=1.2E_0 \Rightarrow r_{ad} = \frac{1}{\sqrt{1.2}}r_{ad,0} \qquad r \approx \frac{1}{\sqrt{1.3}}r_0$$
$$E=(1/1.2)E_0 \Rightarrow r_{ad} = \sqrt{1.2}r_{ad,0} \qquad r \approx \sqrt{1.3}r_0$$

**Conclusion:** increasing/reducing E by 20% decreases/increases the envelope by a factor ~15% (10% without transverse wake amplification)

### **Example 2: TBL beam envelope**

In TBL (PETS and lattice fixed), if we can't get the beam through (r too high), and if we have freedom in both I and E, how do we decrease r while keeping η as large as possible?

We have the relations: 
$$r \propto \sqrt{1/(E-aI)} \Rightarrow \frac{E-aI}{E_0 - aI_0} = (\frac{r_0}{r})^2$$
 and  $\eta = \frac{PN}{EI} \propto \frac{I}{E}$   
 $\Rightarrow \frac{E}{E_0} = (1 - S_0)(\frac{r_0}{r})^2 + S_0 \Rightarrow \frac{I}{I_0} = (1 - 1/S_0)(\frac{r_0}{r})^2 + 1/S_0 \Rightarrow \frac{\eta_{E=E_0}}{\eta_{I=I_0}} = (2 - S_0 - 1/S_0) \times \{(\frac{r_0}{r})^4 - (\frac{r_0}{r})^2\} + 1$ 

Putting in some numbers: E = 120 MeV, I = 30A, P = 159 MW, r = 15.7 mm

$$\frac{r}{r_0} = \frac{11.5}{15.7} = 0.73 \qquad \Rightarrow \frac{\eta_{E=E_0}}{\eta_{I=I_0}} = (2 - S - 1/S) \times \{(\frac{r_0}{r})^4 - (\frac{r_0}{r})^2\} + 1 = 0.87$$
$$\mathbf{I} = \mathbf{I}_0 : \Rightarrow \frac{E}{E_0} = (1 - S)(\frac{r_0}{r})^2 + S = 1.21$$
$$\frac{\eta}{\eta_0} = \frac{E_0}{E} = 0.82$$
$$\frac{\eta}{\eta_0} = \frac{I}{I_0} = 0.72$$
sim with wakes:  $r = 10.3$ 

**Conclusion:** for the same beam envelope increasing E is signif. better (in addition P is kept)

### **PETS transverse wakes**

envelope growth due to transverse wakes

### **PLACET** input: dipole wake function

- PETS are modelled with GdfidL (I. Syratchev)
- For a given PETS structure, the transverse  $\delta\text{-wake}$  / impedance is calculated



#### Goal: transverse wakes should not amplify beam jitter

- A design target for the PETS is to ensure that beam jitter are not amplified significantly due to transverse wakes (and leading to beam blow-up)
- For the PETS design a number of simulations has been run (work with I. Syratchev)
- Current PETS design: basically no problem for nominal PETS parameters (both CLIC and TBL lattice checked) Envelope amplification, PETS dY with Q-scaling

300

Amplification is the average of the 9 modes

5.5

4.5

3.5

[m m

5

4

3 2.5

2

0

100

200

1.5

Beam envelope along the lattice

200

100

300

s [m]

 $Q = Q_0$ 

400

O = O O

500

600

700

\_w=0

4.5

4

3.5

3

2

0

1.5

2.5

[uu



### Why so tight focusing?

- We have FODO half-cell length of 1 m
- Are all these expensive quads really needed?
- **Example: CLIC**  $\beta_0$  versus 1.5 $\beta_0$  lattice
  - Beam blow-up due to larger wake amplification





(not most recent parameters)

### **Dependence on mode frequencies**

Beam blow-up depends on  $z/\lambda_{T_i}$ :  $sin(\frac{2\pi}{\lambda_{T_i}}z) = 0 \Rightarrow z = \frac{n}{2}\lambda_T \Rightarrow f_T = \frac{n}{2}12GHz$  (zeros)



### Wake build-up and decoherence

# Amplification of jitter is actually reduced due to the large energy spread:

Betatron variation (smooth approx.)



• Decoherent wake build-up: leads to several times smaller beam-envelope than would be the case otherwise

### **PETS failure scenarios**

first looks

### PETS off

- What happens if a number of PETS are "off" (no field) and lattice is not scaled accordingly? (Quads might not be individually powered)
- Slightly less deceleration  $\rightarrow$  slightly larger betas, but also slightly less ad. undamping
- Simulations: **not a problem** for up to 10% PETS off





- What if we adjust the focusing to still focus the most decelerated?
  - Constant beta, but slightly less ad. undamping







Effect of turning PETS off, quad scaling adjusted to PETS' off

### **PETS break down**

- PETS break down might lead to significant transverse field components that might kick the beam
- Studies with I. Syratchev; simple model used :

 $\ast$  We assume oscillating transverse field in the <code>PETS</code>

 $^{\ast}$  But, we assume oscillating at 12 GHz, and thus all the bunches are hit at crest (worst case a.)

\* finite bunch length: but we assume constant field (worst case a.) -> how many percent wrong?  $\cos(\frac{\omega}{c}\sigma_z) = 0.97$ 

 $\Rightarrow$  we model break down field as dipole field, constant along the whole train

\* The kick angle is related to the "transverse voltage" as follows

$$\Delta y' = \frac{1}{E} \int F_y ds = \frac{1}{E} \int eE_y ds \equiv \frac{e}{E} U_\perp$$

 $U_{\perp}[V] = \Delta y' \times E[eV]$ 

### Criterion

\* We now ask the question: what is the maximum transverse voltage we can accept, at a given location in the lattice, in order to have a maximum resulting centroid envelope increase of r = 1mm?

We assume worst case assumption for the break down kick:

- kick happens close to  $\beta = \beta_{max}$
- initial perfect beam (corresp. to kick at worst place on phase-space ellipse)

#### Voltage tolerances without wake amplification

General estimate

$$U_{\!\!\perp} = \Delta y' \times E = \frac{r}{A\widehat{\beta}} / \sqrt{\frac{E_i}{E_f}} \times E_i = \frac{r}{A\widehat{\beta}} \sqrt{E_i E_f}$$

E<sub>i</sub>: energy of most dec. particle at point of kick

Analytical formula (A=1) versus simulation without transverse wakes:



#### Voltage tolerances including wake amplification

PETS FODO [#] Voltage limit, simulations

Analytical formula, we estimate A=1.5, (based on other simulations)



**Prelim. conclusions:** values of ~150kV seems to acceptable at the start of the lattice, and ~50kV towards the end of the lattice.

### Effect of multiple break downs

With this model, assuming a break down field of 100kV, in an arbitrary direction, we can observe the expected √-increase of stochastic kicks



### **Misalignment and tolerances**

### **Machine misalignments**

• Study of **the effect of misalignment** of machine components  $\rightarrow$  tolerances



- Each misalignment type (PETS, Quads) studied separately
- The initial beam will be assumed on the reference trajectory
- Misalignment metric: misalignment will affect the macro particle centroid motion. As metric here the envelope of the centroids (outmost particle), r<sub>c</sub>, will be used ( total 3-sigma beam envelope will be: r = r<sub>ad</sub> "+" r<sub>c</sub> (the "+" is only in worst case a real + )
  - 100 random machines simulated for each case, and r<sub>c</sub> is then defined as max. envelope along lattice of 90 out of 100 worst machines.
- Tolerance criterion: a misalignment should not add more than 1 mm beam offset  $\rightarrow$  r<sub>c</sub> < 1 mm

### 1) Position offset of PETS

- A PETS off axis will induce transverse kicks (dipole wake ∝ y<sub>source</sub> wrt. PETS)
- We scatter the PETS in y:  $\sigma_{PETS} = \{50 \dots 500\}\mu m$



(r for  $\sigma_{PETS}$  < 200 mm, 100/100 machines)

Prelim. criterion: centroid envelope < 1 mm  $\Rightarrow \sigma_{PETS} < 200 \ \mu m$ 

### **Position offset of PETS with Q-scaling**

 Also interesting to see effect of larger Q in this scenario (previous PETS simulations imply that the effect should not be drastic)



 $\rightarrow$  with margin on Q:  $\Rightarrow \sigma_{\text{PETS}} < 100 \text{ mm}$ 

## 2) Angle offset of PETS

 An angle offset (around x,y) of the PETS centre should basically have the same effect as the corresponding position offset, σ<sub>PETS,θ</sub> = (σ<sub>PETS</sub> / 0.5l<sub>PETS</sub>)\*2. Just to confirm:



- Prelim. criterion: centroid envelope < 1 mm ⇒ σ<sub>PETS.θ</sub> < 4 mrad</li>
- (An angle offset around s: negligible effect)

### 3) Position offset of quadrupoles

- Offset of quads will induce a dipole kick
- We scatter the quads in y:  $\sigma_{quad} = \{1 \dots 10\}\mu m$



- We see that without correction we should require a final prealignment σ<sub>PETS</sub> < 2 μm (not feasible)</li>
- Solution: beam-based alignment (BBA)

### 4) Angle offset of quadrupole

- A small rotation around s (skew quadrupole) will have negligible effects for the 8 FODO cell lattice in question
- A small rotation around x, y (pitched quad) expected to have very small effect (integrated force ≈0)
  - Pitch angle around y:  $\sigma_{quad,\theta} = \{0 \dots 10\}$  mrad .



### **BBA for quads: 1-to-1 correction**

- Quads in will be on movers
- The simplest BBA: steer each quad so that the beam goes through centre of the following BPM



- Effectively: quad position error σ<sub>quad</sub>, is transferred to BPM position error σ<sub>BPM</sub>
- However, still quite large envelope (much larger than ~σ<sub>BPM</sub> due to the diluted phase-space)
- 1-to-1 correction can be needed as a first correction but we can do better

### **BBA for quads: dispersion free steering**

- The dipole kicks resulting from quad offset will induce dispersion (in the sense "energy-dependent trajectory") in the lattice
- Idea: move quads so that beams of different initial energies follows the same trajectory
- E.g. send the nominal beam with  $E_0$  and a test-beam with  $E_1=0.8 \times E_0$
- Effectively: quad position error  $\sigma_{quad,}$  is transferred to BPM resolution error  $\sigma_{res}$

### **BBA for quads: dispersion free steering**

- Due to finite BPM resolution, the difference in test-beams must be weighted against the absolute reading of the BPMs
- Thus, we want to minimize a weighted metric:

$$\chi^2 = w_0 \Sigma y_{0,i}^2 + w_1 \Sigma (y_{1,i} - y_{0,i})^2$$

This is an overconstrained system. The least squares solution wrt. the correctors, can be found by solving the matrix equations

$$\begin{aligned} \frac{d\chi^2}{d\theta} &= \frac{d}{d\theta} w_0 (\mathbf{y}_0 - \mathbf{R}_0 \Delta \theta)^T (\mathbf{y}_0 - \mathbf{R}_0 \Delta \theta) + w_1 ((\mathbf{y}_1 - \mathbf{y}_0) - (\mathbf{R}_0 - \mathbf{R}_1) \Delta \theta)^T ((\mathbf{y}_1 - \mathbf{y}_0) - (\mathbf{R}_0 - \mathbf{R}_1) \Delta \theta) = 0 \\ &\Rightarrow \left[ \begin{array}{c} \sqrt{w_0} \mathbf{y}_0 \\ \sqrt{w_1} (\mathbf{y}_1 - \mathbf{y}_0) \end{array} \right] = \left[ \begin{array}{c} \sqrt{w_0} \mathbf{R}_0 \\ \sqrt{w_1} (\mathbf{R}_1 - \mathbf{R}_0) \end{array} \right] \Delta \theta \\ &\Rightarrow \Delta \theta = \left[ \begin{array}{c} \sqrt{w_0} \mathbf{R}_0 \\ \sqrt{w_1} (\mathbf{R}_1 - \mathbf{R}_0) \end{array} \right]^{\dagger} \left[ \begin{array}{c} \sqrt{w_0} \mathbf{y}_0 \\ \sqrt{w_1} (\mathbf{y}_1 - \mathbf{y}_0) \end{array} \right] \end{aligned}$$

### **Special variant of DFS needed for TBL**

- **TBL and CLIC deceleration station:** 
  - cannot use lower energy beam due to beam stability
  - higher initial energy beam not available

- Trick: we can use a beam with lower current instead! Wakefields will be lower and beam will quickly have higher energy – "PETS based DFS"
- Can either reduce bunch charge, or take out a number of bunches (eccior)

Results seems to be at least as good as for energy test beam

### **Dispersion free steering: results**



#### **Conclusions DFS:**

•DFS correction gives very good results for this simulation setup. •DFS seems to give even better results than 1-to-1 for  $\sigma_{\text{BPM}} = \sigma_{\text{res}}$ 

Not yet completely understood why, but identified to be due to the deceleration

#### Max centroid envelope, BPM resolution



### Some conclusions: tolerances

- The previous results, combined with the tolerance criterion (one type of misalignment r<sub>c</sub> < 1 mm), implies alignment tolerances for the CLIC lattice elements:
- PETS positioning misalignment :  $\sigma_{PETS} \leq 100 \mu m$  (allows for some margin in the Q-factor)
- PETS angle error:  $\sigma_{PETS-\theta} \leq 1mrad$
- Quadrupole initial positioning misalignment:  $\sigma_{quad} \leq 20 \mu m$
- BPM positioning misalignment:  $\sigma_{BPM} \leq 20 \mu m$
- BPM resolution:  $\sigma_{res} \leq 10 \mu m$
- Quadrupole angle error tolerance is quite high
- Dispersion free steering with reduced current test-beams (eventually other effective beam based alignment schemes) must be applied to the lattice, with initial 1-to-1 corrections

### **Conclusions and outlooks**

### Some conclusions

- Starting to have a good understanding of the beam dynamics of the decelerator
  - Missing still: better analytic predictions for the wake amplification (not critical, since simulations can quickly provide the results)
- Using the present model no major problems have been identified so far
  - In any case: in the design one can always "trade" extraction efficiency against beam size
  - Other effects might have to be studied: e.g.non-linearities in lattice, non-linearites in wakes res. wall wake,
  - Alignment tolerance are tight, but less tight than for the main beam
- Beam-based alignment seems to be necessary and possible, but again with looser requirements than for the main beam

Thanks for input from and collaboration with Daniel, Igor, Andrea, JBJ, HB, P. Lacet, +++

"Deceleration? Simple! It's just like acceleration, only the opposite" N.N.

### Plans and outlooks for next year

- Connect models and simulations to reality
  - Participation in first TBL PETS tests
- Preparation for full TBL
  - The big question: what can we learn, and what not, from the TBL
  - This requires an in-depth look at beam instrumentation for TBL and CLIC (e.g. influence on measurement from the large energy spread)
- On-going work on analytical models for wake amplification and beam stability
- Plus lots of potential other issues:
  - more PETS break down scenarios / operation scenarios, timing issues, possible improvements of PLACET models, work of PLACET integration with CTF3 etc. etc.